Table of Contents

1.0 General ......................................................... 2
2.0 Maintenance Mode Settings .................................. 2
3.0 Arming Maintenance Mode ................................. 2
4.0 Remote Indicator ............................................... 3
5.0 Choosing the Reduction Setting ............................ 4
6.0 Tripping and Testing .......................................... 4
Wiring Diagram ....................................................... 5
Manufacturer’s Statement ......................................... 6

FIGURE 1. Digitrip 520MC with ARMs in Magnum Circuit Breaker

Effective May 2006
I.S. 70C1454
Supplement to I.L. 70C1037

Digitrip 520MC with Maintenance Mode
1.0 General

Per the above WARNING, it is highly recommended that maintenance be conducted on electrical equipment including circuit breakers with the system de-energized.

For situations that arise where this is not possible, the Maintenance Mode function of the Digitrip 520MC family (cat 5ARMLSI, 5ARMLSIG, 5ARMLSIA) can reduce Arc Flash incident energy that is generated on a fault condition. This is accomplished by a analog trip circuit which, when armed, provides a fast acting response to the fault. The reduced arc condition will occur only in devices downstream of the trip unit in Maintenance Mode. This is separate from the normal system protection setting of Instantaneous. The Maintenance Mode is located in the upper, white portion of the unit.

2.0 Maintenance Mode Settings

The Maintenance Mode Settings (labeled R5, R4, R3, R2, R1) provide the Arc Flash Reduction setting. R5 is the Maximum reduction setting which correlates to the lowest pickup value.

Nominal Trip current of Maintenance Mode Settings

- Setting R5: 2.5x Rating Plug Amperes
- Setting R4: 4.0x Rating Plug Amperes
- Setting R3: 6.0x Rating Plug Amperes
- Setting R2: 8.0x Rating Plug Amperes
- Setting R1: 10x Rating Plug Amperes

3.0 Arming Maintenance Mode

There are three ways to arm the Maintenance Mode Arc Flash Reduction setting. One method is locally via the two position switch in the Maintenance Mode section of the trip unit. Turning the switch to the ON position will arm the setting selected. A blue LED confirms that the function is on.
For the other two methods of arming the Maintenance Mode function, this switch must be in the position labeled 0/1. With this setting, a remote switch wired through the breaker secondary contacts can remotely arm the Maintenance Mode setting. A high quality, gold plated or palladium contact is required in this application. The blue LED will verify that the function is armed. (See wiring diagram on page five.)

A third method to arm the maintenance setting is via a communication device. A Palm Pilot along with an IR Mint device can be employed to arm the setting. By initiating the ENABLE setting, the Maintenance Mode selection in the control screen of the Palm, Maintenance Mode is set. There is a confirmation screen that verifies the arming. A BIM (Breaker Interface Module) is another communication method to arm the setting. When Maintenance Setting is enabled via device communications, this setting must be disabled by device communications.

4.0 Remote Indicator

The Magnum circuit breaker will be wired with secondary contacts A9 and A12. Circuit breakers built after September 2005 have a normally open contact available for customer use. This contact can be used to indicate remotely that the Maintenance setting is armed. Refer to diagram on page three for a wiring of this remote (blue light) indicator.
5.0 Choosing the Reduction Setting

The Arc Flash Maintenance Switch is an eight position rotary switch that has five unique settings. Setting R5 is repeated four times. From the factory, the Magnum circuit breaker is shipped with the Digitrip unit set to the R5 setting and with its arming switch set to the 0/1 position. The 0/1 position means that it is locally OFF, but can be remotely turned ON. The blue LED, if illuminated, provides indication that the Maintenance Mode setting is armed per one of the three methods described in section 3.0.

In general, the selection of one of the Reduction Settings (R5 through R1) should be determined and selected by a person who is experienced in power system analysis.

This setting choice normally does not change unless there are future system modifications that could increase or decrease fault levels at the circuit breaker location.

6.0 Tripping and Testing

The Maintenance Mode function will provide fast tripping even when the regular Instantaneous is set to OFF. The Instantaneous LED position is also used to indicate a trip initiated by the Maintenance Mode setting. The LCD display, if powered, will indicate this with four dashes.

The Maintenance setting, external wiring (if any) and tripping functionality should be periodically verified by primary or secondary injection current testing.
Maintenance Mode Wiring Digitrip 520MC

Notes:

1. The Digitrip 520MC (Cat 5ARMxxx) can locally be placed in Maintenance Mode via 2 position switch located on the Trip Unit. The function can also be armed via a remote switch as shown. In addition the function can be activated via communications. A blue LED on the Digitrip verifies the Digitrip is in Maintenance Mode.

2. The recommended selector switch for this low voltage application is Cutler-Hammer part number 1025OT1333-2E which includes a contact block rated for Logic Level and Corrosive Use.

3. The maximum length of this wiring to remote Arm switch (or alternate relay contact) is 3 meters (9.78 feet). Use # 20 AWG wire or larger.

4. Control voltage is 120 VAC or 230VAC, or 24 - 48 VDC or 125VDC. Check Magnum circuit breaker front cover for Trip Unit power requirements.

5. A remote Stack Light, Annunciator Panel or other remote indication device can be connected to verify that Digitrip is in Maintenance Mode.

6. Relay in (GF Alarm/PS Module) makes when in Maintenance Mode. Contact is rated 1A @ 120VAC or 0.5A @ 230VAC or 1A @ 24 - 48VDC and 0.35A @ 125VDC.

7. The Digitrip 520MC can also be placed remotely in its Maintenance Mode via a General Purpose Relay - ice cube type with logic level contacts activated by remote control switch. A recommended type is IDEC Relay RY22. Choose voltage as desired.
DISCLAIMER OF WARRANTIES AND LIMITATION OF LIABILITY

The information recommendations, descriptions and safety notations in this document are based on Eaton’s experience and judgment and may not cover all contingencies. If further information is required an Eaton sales office should be consulted.

Sale of the product shown in this literature is subject to the terms and conditions outlined in appropriate Eaton Electrical Inc. selling policies or other contractual agreement between Eaton and the purchaser.

THERE ARE NO UNDERSTANDINGS, AGREEMENTS, WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, OTHER THAN THOSE SPECIFICALLY SET OUT IN ANY EXISTING CONTRACT BETWEEN THE PARTIES. ANY SUCH CONTRACT STATES THE ENTIRE OBLIGATION OF EATON ELECTRICAL INC. THE CONTENTS OF THIS DOCUMENT SHALL NOT BECOME PART OF OR MODIFY ANY CONTRACT BETWEEN THE PARTIES.

IN NO EVENT WILL EATON ELECTRICAL INC. BE RESPONSIBLE TO THE PURCHASER OR USER IN CONTRACT, IN TORT (INCLUDING NEGLIGENCE), STRICT LIABILITY OR OTHERWISE FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGE OR LOSS WHATSOEVER, INCLUDING BUT NOT LIMITED TO DAMAGE TO OR LOSS OF USE OF EQUIPMENT, PLANT OR POWER SYSTEM, LOSS OF PROFITS OR REVENUES, OR CLAIMS AGAINST THE PURCHASER OR USER BY ITS CUSTOMERS RESULTING FROM THE USE OF THE PRODUCTS OR INFORMATION, RECOMMENDATIONS AND DESCRIPTIONS CONTAINED HEREIN.

Cutler-Hammer is a federally registered trademark of Eaton Corporation. Digitrip is a trademark of Eaton Corporation.